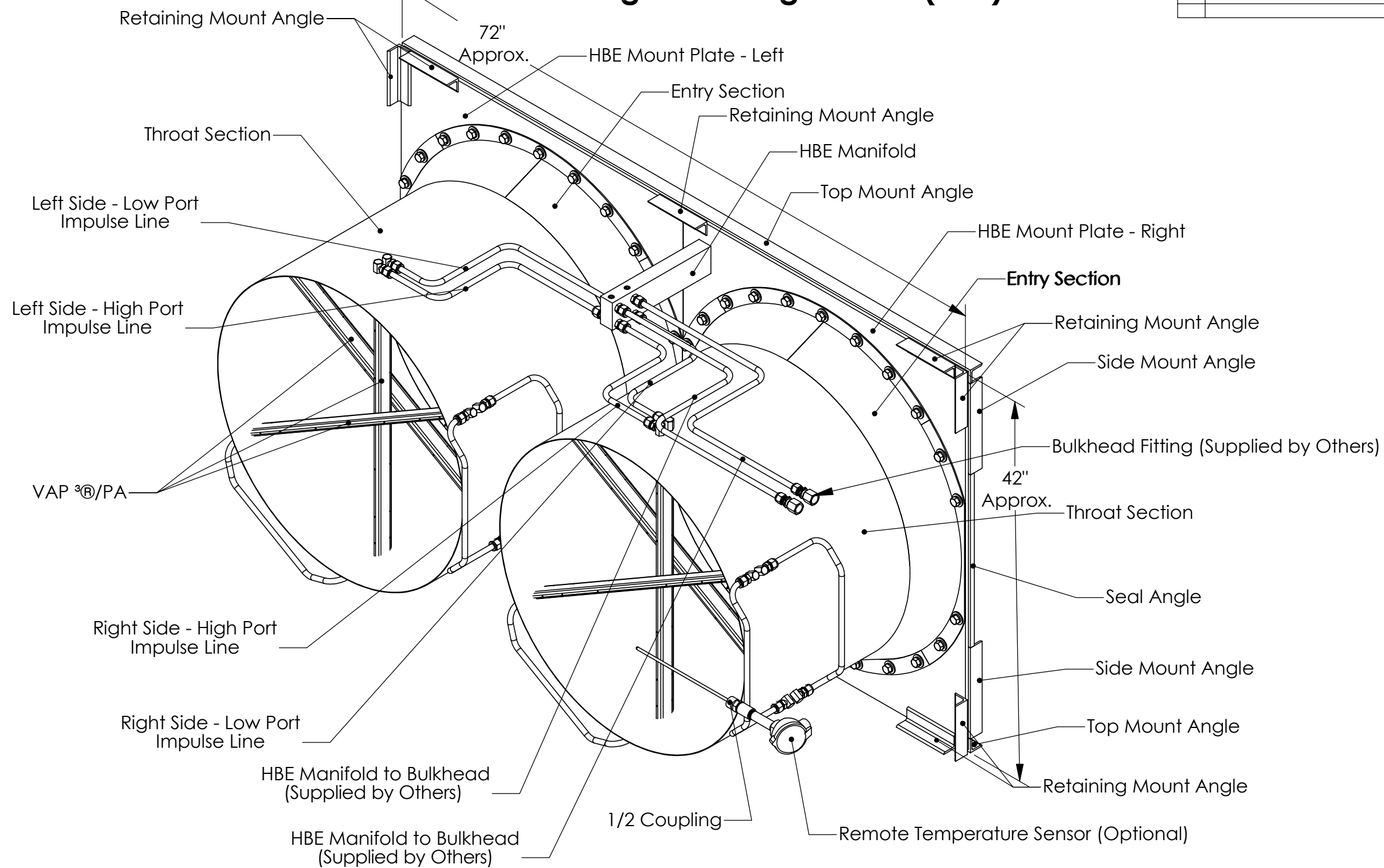


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Dual High Beta Engineered (HBE) Overview

REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN BY



Shown with Existing Duct Section removed for Clarity

- GENERAL NOTES:
- BREAK ALL SHARP EDGES AND CORNERS.
 - ALL DRILLED, TAPPED, AND BORED HOLES WILL HAVE A .03 X 45° CHAMFER
 - WELD NOTES:
 - ALL WELDS TO BE CONTINUOUS, FULL PENETRATION WELDS.
 - WELDS TO BE FREE OF PIN HOLES, VOIDS, GAS OR SLAG POCKETS, AND CRACKS.
 - WELD FINISH TO BE A FINE RIPPLE OR A 200 GRIT GRIND AS REQUIRED.
 - WELDS TO BLEND WITH PARTS WITHOUT EXCESSIVE UNDERCUT OR OVERLAP.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN IN [MM]		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	
TOLERANCES ARE:		APPROVALS	DATE
Decimal : +/- 0.005 [.13]		DRAWN	01/08/04
Fractional : +/- 1/32 [.80]		CHECKED	
Angular : +/- 1/4°		ENG CHK	
MATERIAL	N/A	MFG CHK	
FINISH	32µin [0.8µm]	PROD CHK	
DO NOT SCALE DRAWING			

EASTERN INSTRUMENTS
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High Beta Engineered
 Dual HBE Project
 HBE Sensor Installation Overview
 Overview Drawing

QTY REQD
 N/A

REV. 1

SCALE: 1:10 CAD FILE: .pdf SHEET 1 of 1